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AMENDMENT UNDER 37 C.F.R. § 1.116  
EXPEDITED PROCEDURE  
GROUP 3726  
PATENT APPLICATION

AF/3726  
7B  
comple  
11-19-02  
[Signature]

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re application of

Docket No: Q64020

Shinobu HASEGAWA, et al.

Appln. No.: 09/833,815

Group Art Unit: 3726

Confirmation No.: 5723

Examiner: Marc Q. Jimenez

Filed: April 13, 2001

For: ROLLER MEMBER

**RECEIVED**

**NOV 15 2002**

**AMENDMENT UNDER 37 C.F.R. § 1.116**

**ATTN: BOX AF**

Commissioner for Patents  
Washington, D.C. 20231

TECHNOLOGY CENTER R3700

Sir:

Responsive to the outstanding final Office Action of August 23, 2002, please amend the above-identified application as follows:

**IN THE CLAIMS:**

**Please enter the following amended claim:**

1. (Twice Amended) A roller member, which is used in OA apparatuses for imparting a charge, eliminating a charge, or removing toner adhered onto the surface of a transfer belt or a transfer-conveyor belt, comprising a metallic core roller and an unshrinkable sleeve, wherein the core roller is pressed into the unshrinkable sleeve and the sleeve is heat-welded onto the surface

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